



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-11/0309 of 13 April 2018

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of Deutsches Institut für Bautechnik

Würth Plastic Anchor W-UR SymCon

Plastic anchor for multiple use in concrete, masonry, autoclaved aerated concrete, weather resistant skins and hollow core slabs for non-structural applications

Adolf Würth GmbH & Co. KG Reinhold-Würth-Straße 12 -17 74653 Künzelsau DEUTSCHLAND

Herstellwerk 2

50 pages including 3 annexes which form an integral part of this assessment

ETAG 020, edition March 2012, used as EAD according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.



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Specific Part

1 Technical description of the product

The Würth Plastic Anchor W-UR SymCon in the sizes W-UR 6, W-UR 10 and W-UR 14 is a plastic anchor consisting of a plastic sleeve made of polyamide and an accompanying specific screw of galvanised steel or of stainless steel.

The plastic sleeve is expanded by screwing in the specific screw which presses the sleeve against the wall of the drilled hole.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchors of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

The essential characteristics regarding mechanical resistance and stability are included under the Basic Works Requirement Safety in use.

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 3

3.3 Safety and accessibility (BWR 4)

Essential characteristic	Performance
Characteristic resistance for tension and shear loads	See Annexes C 1, C 2, C 8 – C 33
Characteristic resistance for bending moments	See Annex C 1, C 2
Displacements under shear and tension loads	See Annex C 3
Anchor distances and dimensions of members	See Annex B 3, B 4

3.4 General aspects

The verification of durability is part of testing the essential characteristics. Durability is only ensured if the specifications of intended use according to Annex B are taken into account.



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4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with guideline for European technical approval ETAG 020, March 2012 used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 the applicable European legal act is: 97/463/EC.

The system to be applied is: 2+

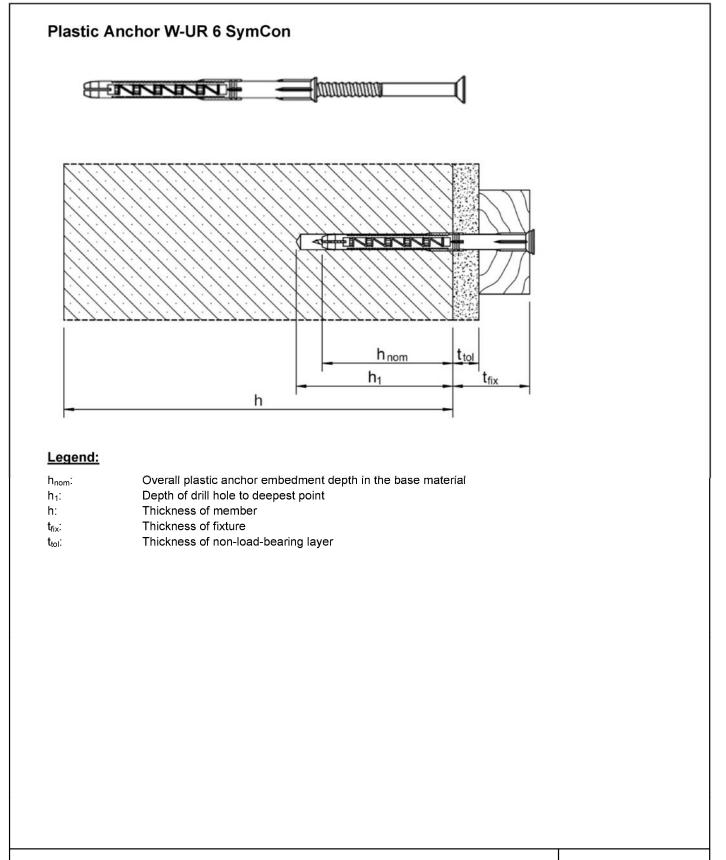
5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 13 April 2018 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow Head of Department *beglaubigt:* Ziegler



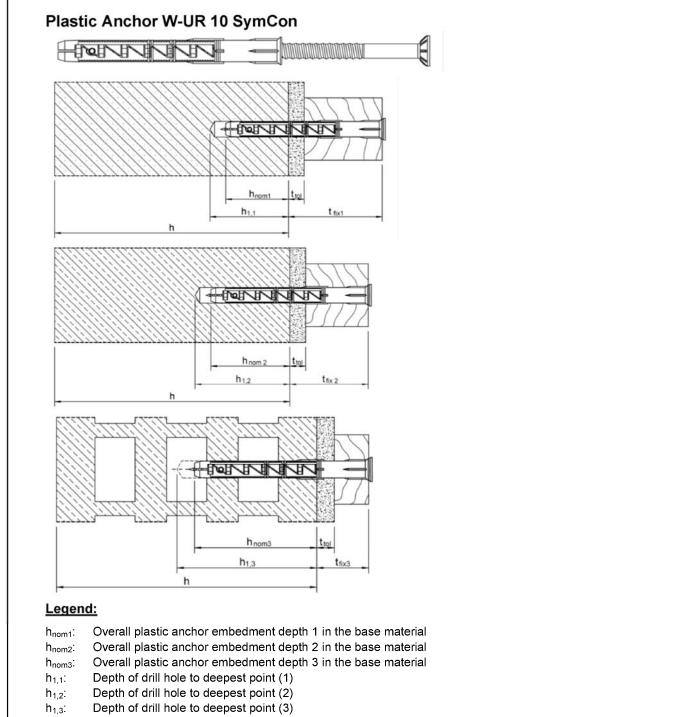


Würth Plastic Anchor W-UR SymCon

Product description

Product and installed condition W-UR 6 SymCon





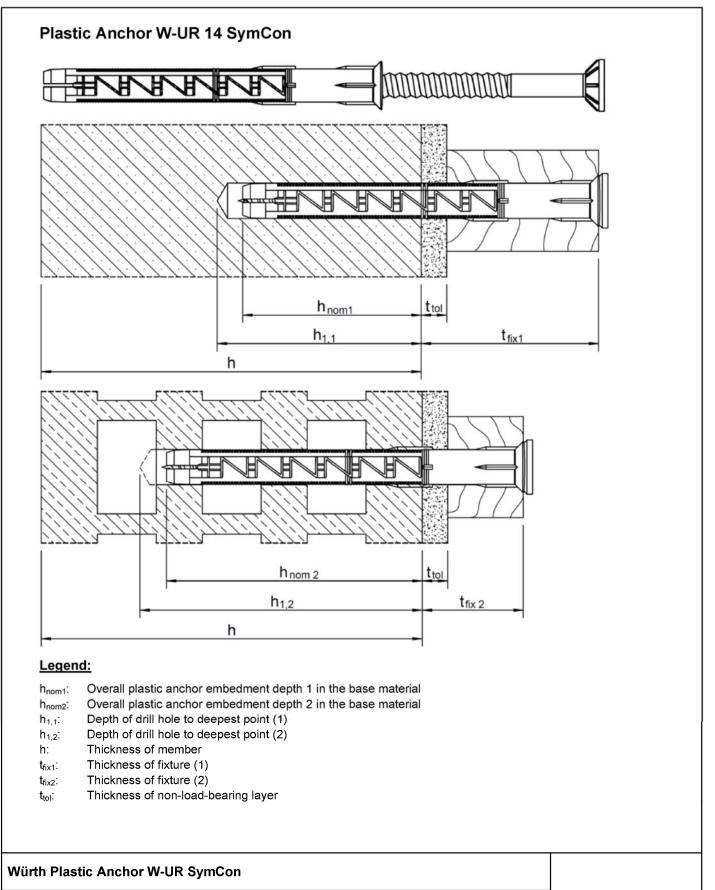
- h: Thickness of member
- n: Inickness of member
- t_{fix1} : Thickness of fixture (1)
- t_{fix2}: Thickness of fixture (2)
- t_{fix3} : Thickness of fixture (3)
- $t_{\text{tol}} : \qquad \text{Thickness of non-load-bearing layer}$

Würth Plastic Anchor W-UR SymCon

Product description

Product and installed condition W-UR 10 SymCon

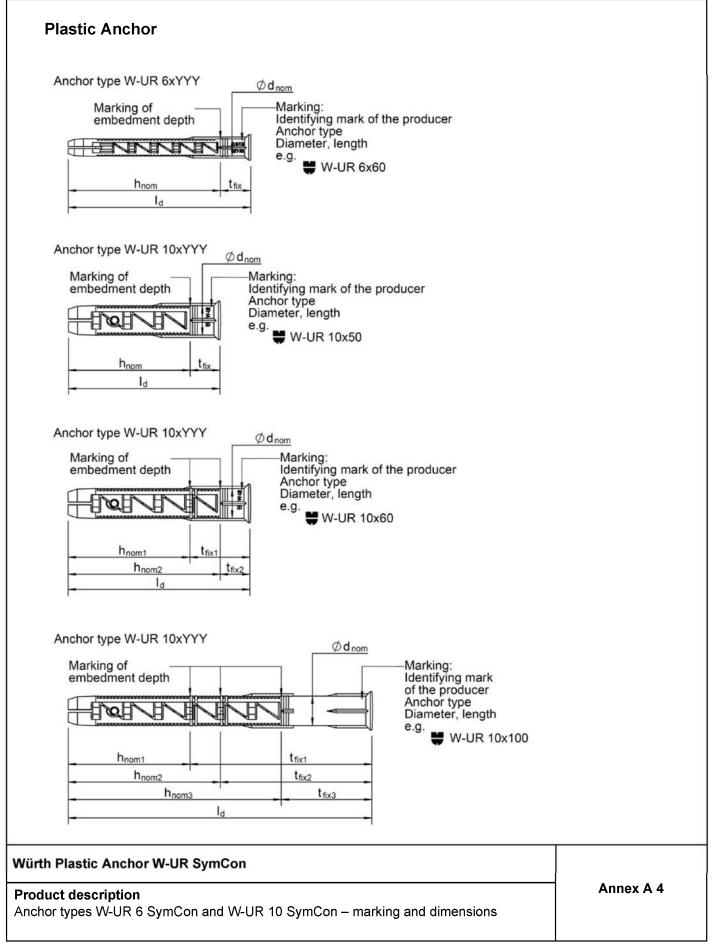




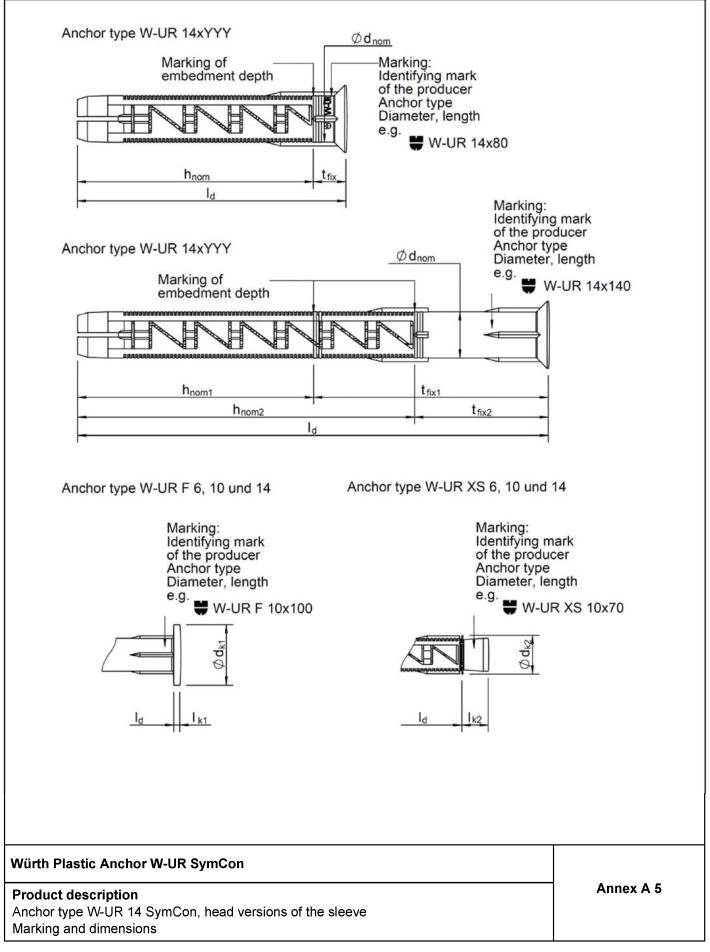
Product description

Product and installed condition W-UR 14 SymCon



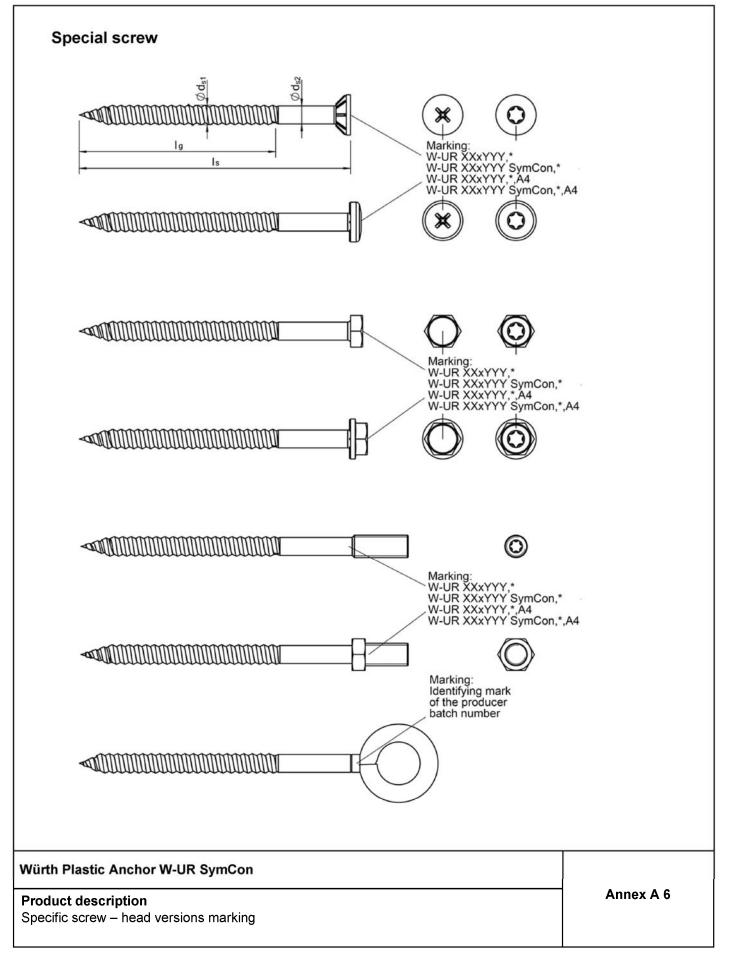






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Anchor type			W-UR 6 SymCon	W-UR 10 SymCon		
			6 x l _d		10 x l _d	
Overall plastic anchor embedment depth ^{1),2)}	$h_{nom} \ge$	[mm]	50	40	40 (h _{nom1}) or 50 (h _{nom2})	40 (h _{nom1}) 50 (h _{nom2}) o 70 (h _{nom3})
Plastic sleeve						
Plastic sleeve diameter	$\emptyset d_{nom} =$	[mm]	6		10	
Length of plastic sleeve	ld	[mm]	≥ 50	≥ 40	≥ 50	≥70
Flat collar diameter	Ø d _{k1} =	[mm]	12.5	18		
	Ø d _{k2} =	[mm]	-		11.5	
	l _{k1} ≥	[mm]	1.2	2		
Thickness of flat collar	_{k2} ≥	[mm]	-	7.8		
Thickness of fixture	$t_{\sf fix} \geq$	[mm]	0		0	
Special screw		•				
Screw diameter	d _{s1} =	[mm]	5	7.2		
Screw diameter	d _{s2} =	[mm]	4.55	7		
Length of screw	_s =	[mm]	l _d + 5 mm	l _d + 5 mm		
Length of thread	l _g =	[mm]	55	45	75	75

¹⁾ See Annex A 1, A 2

²⁾ For hollow and perforated masonry the influence of $h_{nom} > 70$ mm (W-UR 10 SymCon) has to be detected by job site tests according ETAG 020 Annex B

Table A 1.2: Anchor dimensions W-UR 14 SymCon

Anchor type			W-UR	14 SymCon
			14 x 80	14 x l _d
Overall plastic anchor embedment depth ^{1),2)}	h _{nom} ≥	[mm]	70	70 (h _{nom1}) or 100 (h _{nom2})
Plastic sleeve				·
Plastic sleeve diameter	$\oslash d_{nom} =$	[mm]		14
Length of plastic sleeve	l _d	[mm]	= 80	≥ 110
Flat collar diameter	Ø d _{k1} =	[mm]		24
Thickness of flat collar	I _{k1} ≥	[mm]		3
Thickness of fixture	$t_{\sf fix} \geq$	[mm]		0
Special screw				
Screw diameter	d _{s1} =	[mm]		10.5
Screw diameter	d _{s2} =	[mm]	9.6	9.6 (head-form loop: 9.6 or 12.0)
Length of screw	I _s =	[mm]	ا _d	+ 5 mm
Length of thread	l _g =	[mm]	75	105

¹⁾ See Annex A 3

²⁾ For hollow and perforated masonry the influence of h_{nom} > 100 mm (W-UR 14 SymCon) has to be detected by job site tests according ETAG 020 Annex B

Würth Plastic Anchor W-UR SymCon

Product description Dimensions



Designation	Material
Plastic sleeve	Polyamide, colour brown
Special screw	Carbon steel, according to EN ISO 4042:1999, galvanised Stainless steel, 1.4401, 1.4571 or 1.4578
Special screw – head-form loop d _{s2} = 9.6 mm	Carbon steel, according to EN ISO 4042:1999, galvanised
Special screw – head-form loop d _{s2} = 12 mm	Carbon steel, according to EN ISO 4042:1999, galvanised

Würth Plastic Anchor W-UR SymCon

Product description Materials

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Specifications of intended use

Anchorages subject to:

- Static and quasi-static loads:
- Multiple fixing of non-structural applications

Base materials:

- Reinforced or unreinforced normal weight concrete with strength classes ≥ C12/15 (use category a), according to EN 206-1:2000 (Annex C 1, C 2). Precast or prestressed hollow core elements (Annex C 31), wheather resistant skins (Annex C 32, C 33).
- Solid brick masonry (use category b) according to Annex C 8, C 9, C 20, C 21, C 25 C 28.
 Note: The characteristic resistance is also valid for larger brick sizes and larger compressive strength of the masonry unit.
- Hollow brick masonry (use category c) according to Annex C 10 C 19, C 22 C 24, C 29
- · Autoclaved aerated concrete (use category d), according to Annex C 30.
- Mortar strength class of the masonry ≥ M2,5 at minimum according to EN 998-2:2010.
- For other base materials of the use categories a, b, c and d the characteristic resistance of the anchor may be determined by job site tests according to ETAG 020, Annex B Edition March 2012.

Temperature Range:

- Temperature Range b): -40 °C to + 80 °C (max. long term temperature +50 °C and max. short term temperature + 80 °C)
- Temperature Range c): -40 °C to + 50 °C (max long term temperature +30 °C and max. short term temperature + 50 °C)

Use conditions (Environmental conditions):

- · Structures subject to dry internal conditions (zinc coated steel, stainless steel).
- The specific screw made of galvanized steel may also be used in structures subject to external atmospheric exposure, if the area of the head of the screw is protected against moisture and driving rain after mounting of the fixing unit in this way, that intrusion of moisture into the anchor shaft is prevented. Therefore there shall be an external cladding or a ventilated rainscreen mounted in front of the head of the screw and the head of the screw itself shall be coated with a soft plastic, permanently elastic bitumen-oil-combination coating (e. g. undercoating or body cavity protection for cars).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel).
- Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Design:

- The anchorages are designed in accordance with the ETAG 020, Annex C Edition March 2012 under the responsibility of an engineer experienced in anchorages and masonry work.
- No reduction factor α_j and no limitation of the design resistance N_{Rd} for the anchor type W-UR 14 SymCon has to be considered for anchorages in vertical joints (butt joints) and horizontal joints (bed joints) in masonry made of vertically perforated clay bricks made of interlocking units with thin bed joints.
- Verifiable calculation notes and drawings shall be prepared taking account of the loads to be anchored, the nature and strength of the base materials and the dimensions of the anchorage members as well as of the relevant tolerances. The position of the anchor is indicated on the design drawings.
- Fasteners are only to be used for multiple use for non-structural application, according to ETAG 020 Edition March 2012.

Installation:

- Hole drilling by the drill modes according to Annex C 8 C 33.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Installation temperature from ≥ -40°C
- Exposure to UV due to solar radiation of the anchor not protected ≤ 6 weeks

Würth Plastic Anchor W-UR SymCon

Intended use Specifications



Anchor type			W-UR 6 SymCon	v	V-UR 10 SymC	on
			6 x l _d		10 x l _d	10 x l _d
Drill hole diameter	d ₀ =	[mm]	6		10	
Overall plastic anchor embedment depth ^{1),2)}	h _{nom} ≥	[mm]	50	40	40 (h _{nom1}) or 50 (h _{nom2})	40 (h _{nom1}) 50 (h _{nom2}) or 70 (h _{nom3})
Cutting diameter of drill bit	d _{cut} ≤	[mm]	6.4		10.45	
Depth of drill hole to deepest point ¹⁾	h₁≥	[mm]	60	50	50 (h _{1,1}) or 60 (h _{1,2})	50 (h _{1,1}) 60 (h _{1,2}) or 80 (h _{1,3})
Diameter of clearance hole in the fixture	d _f ≤	[mm]	6.5		10.5	•

¹⁾ See Annex A 1, A 2

²⁾ For hollow and perforated masonry the influence of h_{nom} > 70 mm (W-UR 10 SymCon) has to be detected by job site tests according ETAG 020 Annex B

Table B 2.2: Installation parameters W-UR 14 SymCon

Anchor type			W-UR 14 SymCon		
			14 x 80	14 x l _d	
Drill hole diameter	d ₀ =	[mm]	1	4	
Overall plastic anchor embedment depth ^{1),2)}	$h_{\text{nom}} \geq$	[mm]	70	70 (h _{nom1}) or 100 (h _{nom2})	
Cutting diameter of drill bit	d _{cut} ≤	[mm]	14	.45	
Depth of drill hole to deepest point ¹⁾	h₁≥	[mm]	80	80 (h _{1,1}) or 110 (h _{1,2})	
Diameter of clearance hole in the fixture	d _f ≤	[mm]	14	4.5	

¹⁾ See Annex A 3

²⁾ For hollow and perforated masonry the influence of h_{nom} > 100 mm (W-UR 14 SymCon) has to be detected by job site tests according ETAG 020 Annex B.

For anchorages in hollow and perforated masonry with anchor type W-UR 14 SymCon 14 x ld (with $h_{nom1} = 70$ mm and $h_{nom2} = 100$ mm) variable set in the range $h_{nom1} = 70$ mm $\le h_{nom} < 100$ mm $= h_{nom2}$ the characteristic values F_{Rk} for $h_{nom1} = 70$ mm may be taken without performing additional job site tests (compare Annex C 17, C 18, C 24).

For anchorages in hollow and perforated masonry with anchor type W-UR 14 x 80 SymCon (h_{nom} = 70 mm) the influence 70 < $h_{nom} \le$ 79 mm always has to be detected by job site tests.

Würth Plastic Anchor W-UR SymCon

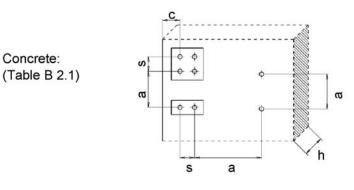
Intended use Installation parameters



Table B 3.1: Minimum thickness of member, edge distance and anchor spacing in concrete

- Fixing points with a spacing a ≤ 55 mm are considered as a group with a max. characteristic resistance W-UR 6 SymCon: $N_{\text{Rk},p}$ acc. to Table C 2.1. For a > 55 mm, the anchors are considered as single anchors, each with a characteristic resistance $N_{Rk,p}$ acc to Table C 2.1.
- W-UR 10 SymCon: Fixing points with a spacing a ≤ 125 mm are considered as a group with a max. characteristic resistance $N_{Rk,p}$ acc. to Table C 2.1. For a > 125 mm, the anchors are considered as single anchors, each with a characteristic resistance $N_{Rk,p}$ acc. to Table C 2.1.
- W-UR 14 SymCon: Fixing points with a spacing a ≤ 125 mm are considered as a group with a max. characteristic resistance $N_{Rk,p}$ acc. to Table C 4.1. For a > 125 mm, the anchors are considered as single anchors, each with a characteristic resistance $N_{Rk,p}$ acc. to Table C 4.1.

		h _{nom} [mm]	h _{min} [mm]	c _{cr,N} [mm]	c _{min} [mm]	s _{min} [mm]
W-UR 6	Concrete ≥ C16/20	≥ 50	90	40	40	40
SymCon	Concrete C12/15	≥ 50	90	60	60	60
	Concrete ≥ C16/20	≥ 40	80	60	50	50
	Concrete C12/15	≥ 40	80	80	70	70
W-UR 10	$Concrete \geq C16/20$	≥ 50	90	60	50	50
SymCon	Concrete C12/15	≥ 50	90	80	70	70
	$Concrete \geq C16/20$	≥70	110	60	60	50
	Concrete C12/15	≥ 70	110	80	80	70
	Concrete ≥ C16/20	≥ 70	110	80	60	60
W-UR 14	Concrete C12/15	≥ 70	110	110	85	85
SymCon	$Concrete \geq C16/20$	≥ 100	140	100	80	80
	Concrete C12/15	≥ 100	140	140	115	115



Würth Plastic Anchor W-UR SymCon

Intended use

Concrete:

Minimum member thickness, edge distances and spacings for use concrete

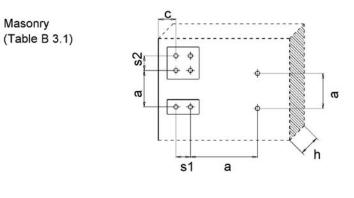


Table B 4.1: Minimum thickness of member, edge dista autoclaved aerated concrete	nce and anchor spacing in maso	nry and

			W-UR 10 SymCon			W-UR 14 SymCon	
			A		Aer	claved ated crete	Masonry
					AAC 2	AAC 6	
Overall plastic anchor embedment depth	h _{nom}	[mm]	50	70		70	100
Minimum thickness of member	h _{min}	[mm]	115 ¹⁾ 100		00	100 ¹⁾	
Single anchor							
Minimum allowable spacing	a _{min}	[mm]	2	50	250	250	250
Minimum allowable edge distance	C _{min}	[mm]	10	0 ¹⁾	60	100	100 (240) ²⁾
Anchor group							
Spacing perpendicular to free edge	S _{1,min}	[mm]	10	00	100	165	200 (400) ²⁾
Spacing parallel to free edge	S _{2,min}	[mm]	100		100	165	400 (960) ²⁾
Minimum allowable edge distance	C _{min}	[mm]	100 ¹⁾		60	100	100 (240) ²⁾
Distance between anchor groups	а	[mm]	2	50	250	250	400 (960) ²⁾

¹⁾ depends on the brick size (see the following Annex C 8 - Annex C 33)

²⁾ depends on brick (see the following Annex C 8 - Annex C 33) – the values in brackets govern for masonry units with a height < 100 mm</p>



Würth Plastic Anchor W-UR SymCon

Intended use

Minimum member thickness, edge distances and spacings for use in masonry and AAC



	Drill the bore hole
	Clean the drilled bore hole
	Gently hammer the fastener into the hole
	Gently hammer the fastener into the hole Insert the special screw into the sleeve
	Tighten the screw until the head of the screw touches the sleeve. The anchor is correct mounted, if there is no turn-through of the plastic sleeve in the drill hole and if slightly move on turning of the screw is impossible after the complete turn-in of the screw.

Würth Plastic Anchor W-UR SymCon	
Intended use Installation instructions	Annex B 5



Anchor type	Anchor type			Galvanised steel W-UR SymCon				Stainless steel W-UR SymCon			
Failure of expansion element (special screw)			6	10			6	10			
Overall plastic anchor embedment depth	h _{nom}	[mm]	50	40 50 70		50	40	50	70		
Screw diameter	d_{s1}/d_{s2}	[mm]	5 / 4.55	7.2 / 6.6		5 / 4.55	7.2 / 6.6				
Characteristic tension resistance	$N_{Rk,s}$	[kN]	7.17	18.70		8.36	21.82				
Partial safety factor	γ _{Ms} 1)	[-]	1.5		1.5		1.87	1.87			
Characteristic shear resistance	$V_{Rk,s}$	[kN]	3.58		9.35		4.18	10.91			
Partial safety factor	γMs ¹⁾	[-]	1.25		1.25		1.56		1.56		
Characteristic bending moment	$M_{Rk,s}$	[kN]	4.19		17.67		4.89		20.62		
Partial safety factor	γ _{Ms} 1)	[-]	1.25	1.25		1.25 1.56		1.56			

In absence of other national regulations

Table C 2.1: Characteristic resistance for pullout failure for use in concrete (W-UR 6 SymCon, W-UR 10 SymCon)

Anchor type				Galvanised steel W-UR SymCon				Stainless steel W-UR SymCon			
Failure of expansion element (special screw)			6		10		6		10		
Overall plastic an depth	chor embedment	h _{nom}	[mm]	50	40	50	70	50	40	50	70
Concrete ≥ C16/20											
Characteristic	30°C ²⁾ / 50°C ³⁾	N _{Rk,p}	[kN]	2.0	4.5	5.0	8.5	2.0	4.5	5.0	8.5
resistance 50	50°C ²⁾ / 80°C ³⁾	N _{Rk,p}	[kN]	-	4.0	4.5	7.5	-	4.0	4.5	7.5
Partial safety	y factor	γ _{Mc} ¹⁾	[-]	1.8		1.8		1.8		1.8	
Concrete C12/15	5										
Characteristic	30°C ²⁾ / 50°C ³⁾	N _{Rk,p}	[kN]	2.0	3.5	4.0	6.0	2.0	3.5	4.0	6.0
resistance	50°C ²⁾ / 80°C ³⁾	N _{Rk,p}	[kN]	-	3.0	3.5	5.0	-	3.0	3.5	5.0
Partial safety	y factor	γ _{Mc} 1)	[-]	1.8		1.8		1.8		1.8	

¹⁾ In absence of other national regulations

²⁾ Maximum long term temperature

³⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Characteristic resistance of the screw, Characteristic resistance for pullout failure for use in concrete (W-UR 6 SymCon, W-UR 10 SymCon)



Anchor type Failure of expansion element (special screw)			Galvanised steel W-UR SymCon						Stainless steel W-UR SymCon	
			14		Head-form Loop 14				14	
Overall plastic anchor embedment depth	h _{nom}	[mm]	70	100	7	0	1(00	70	100
Screw diameter	d_{s1}/d_{s2}	[mm]	10.5	5 / 9.6	10.5 / 9.6	10.5 / 12.0	10.5 / 9.6	10.5 / 12.0	10.5	5 / 9.6
Characteristic tension resistance	$N_{Rk,s}$	[kN]	33	8.25	33.25	22.17	33.25	22.17	38	3.79
Partial safety factor	γ _{Ms} 1)	[-]	1	.5	1	.5	1.	.5	1	.87
Characteristic shear resistance	$V_{Rk,s}$	[kN]	16	6.63	16.63	11.08	16.63	11.08	1	9.4
Partial safety factor	γ _{Ms} 1)	[-]	1	.25	1.	25	1.:	25	1	.56
Characteristic bending moment of specia	al screw									
Characteristic bending moment	$M_{Rk,s}$	[kN]	4	1,9	41	,9	27	,93	4	8,88
Partial safety factor	γ _{Ms} ¹⁾	[-]	1	,25	1,	25	1,:	25	1	1,56

In absence of other national regulations

Table C 4.1: Characteristic resistance for pullout failure for use in concrete W-UR 14 SymCon

Anchor type				G	Stainless steel W-UR SymCon			
Pull-out failure (plastic sleeve)			14		Head-form Loop 14		14	
Overall plastic anchor embo depth	edment h _{nom}	[mm]	70	100	70	100	70	100
Concrete ≥ C16/20								
Characteristic registeres	$30^{\circ}C^{2)}$ / $50^{\circ}C^{3)}$ N _{Rk,p}	[kN]	8,5	8,5	8,5	8,5	8,5	8,5
Characteristic resistance	$50^{\circ}C^{2)}$ / $80^{\circ}C^{3)}$ N _{Rk,p}	[kN]	7,5	8,5	7,5	8,5	7,5	8,5
Partial safety factor	γ _{Mc} ¹⁾	[-]	1	,8	1	,8	1	,8
Concrete C12/15								
Characteristic registeres	$30^{\circ}C^{2)}$ / $50^{\circ}C^{3)}$ N _{Rk,p}	[kN]	6,0	6,0	6,0	6,0	6,0	6,0
Characteristic resistance	$50^{\circ}C^{2)}$ / $80^{\circ}C^{3)}$ N _{Rk,p}	[kN]	5,5	6,0	5,5	6,0	5,5	6,0
Partial safety factor	γ _{Mc} ¹⁾	[-]	1	,8	1	,8	1	,8

1) In absence of other national regulations

2) Maximum long term temperature

3) Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Characteristic resistance of the screw, Characteristic resistance for pullout failure for use in concrete (W-UR 14 SymCon)



Table C 5.1: Displacemen	its ¹⁾ under tens	sion and sł	near loading	g in concre	te and mas	onry		
Anchor type			Tension load		Shear load			
Anchor type	h _{nom} [mm]	F ²⁾ [kN]	δ_{N0} [mm]	δ _{N∞} [mm]	F ²⁾ [kN]	δ_{V0} [mm]	$\delta_{V\infty}$ [mm]	
W-UR 6 SymCon	50	1.0	0.38	0.76	1.0	0.68	1.02	
	40	2.0	0.58	1.16	2.0	3.4	5.1	
W-UR 10 SymCon	50	2.0	0.58	1.16	2.0	3.4	5.1	
	70	2.0	0.58	1.16	2.0	3.4	5.1	
W-UR 14 SymCon	70	3.4	0.98	1.96	3.4	1.95	3.9	
	100	3.4	0.98	1.96	3.4	1.95	3.9	

¹⁾ Valid for all ranges of temperatures

²⁾ Intermediate values by linear interpolation

Table C 6.1: Displacements¹⁾ under tension and shear loading in autoclaved aerated concrete (AAC)

Anchor type		Tension load			Shear load			
Anchor type	h _{nom} [mm]	F ²⁾ [kN]	δ_{N0} [mm]	$\delta_{N\infty}$ [mm]	F ²⁾ [kN]	δ_{V0} [mm]	δ_{V_∞} [mm]	
W-UR 10 SymCon	40	0.27	0.11	0.22	0.27	0.54	0.81	

¹⁾ Valid for all ranges of temperatures

²⁾ Intermediate values by linear interpolation

Table C 7.1: Characteristic values under fire exposure in concrete C20/25 to C50/60 in any load direction, no permanent centric tension load and without lever arm, fastening of facade systems

Anchor type	Fire resistance class	F ¹⁾
W-UR 10 SymCon	R 90	0.8 kN
W-UR 14 SymCon	R 90	0.8 kN

¹⁾ F = F_{Rk} / ($\gamma_M \times \gamma_F$)

Würth Plastic Anchor W-UR SymCon

Performances

Displacements under tension and shear loading in concrete Characteristic resistance under fire exposure in concrete

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		Measurement	Minimum compressive	Bulk density	
Base material	Format	[mm]	strength [N/mm ²]	class [kg/dm³]	Annex
Concrete (use category "a")					
Concrete ≥ C12/15					Annex C 1 - C 2
Solid masonry (use category "b")					
Solid brick Mz acc. to	≥ NF	≥ 2 4 0x115x71	10	≥ 1,8	Annex C 8
DIN 105-100:2012-01,			20		771-1-020
EN 771-1:2011	≥ 3DF	240x175x113	28		Annex C 9
e.g. Wienerberger GmbH			36		
					771-1-041
Sand-lime solid brick KS acc. to	≥NF	≥ 240x115x71	10	≥ 2,0	Annex C 20
DIN V 106:2005-10,			20		
EN 771-2:2011					771-2-011
Sand-lime solid brick Silka XL Basic,		≥ 248x175x498	10	≥ 2,0	Annex C 21
Sand-lime solid brick Silka XL Plus,			20		
acc. to DIN V 106:2005-10,			28		
EN 771-2:2011,					
Z-17.1-997					
e.g. Xella International GmbH					771-2-010
Concrete solid block - Vn and Vbn acc. to	≥NF	≥ 2 4 0x115x71	10	≥ 2,0	Annex C 25
DIN 18153-100:2005-10,			20		
EN 771-3:2011			28		
Bisotherm GmbH					771-3-004
Lightweight concrete solid block – V and	≥ 3DF	≥ 240x175x113	10	≥ 2,0	Annex C 26
Vbl; e.g. Bisophon acc. to			20		
DIN V 18152-100:2005-10					
EN 771-3:2011					
Bisotherm GmbH					771-3-017
Lightweight concrete solid brick	≥ NF	≥ 2 4 0x115x71	2	≥ 1,0	Annex C 27
e.g. BisoBims V and Vbl acc. to			4		
DIN V 18152-100:2005-10					
EN 771-3:2011					
Bisotherm GmbH					771-3-007
Lightweight concrete solid brick	≥ 3DF	≥ 240x175x113	2	≥ 1,0	Annex C 28
e.g. BisoBims V and Vbl acc. to			4		
DIN V 18152-100:2005-10					
EN 771-3:2011					
Bisotherm GmbH					771-3-016

Würth Plastic Anchor W-UR SymCon

Performances

Solid masonry (use category "b"), format, measurement, minimum compressive strength, bulk density class, Annex

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Table C 9.1: Base material: Hollow or Base material	Format	Measurement [mm]	Minimum compressive strength [N/mm ²]	Bulk density class [kg/dm ³]	Annex
Hollow or perforated masonry (use category "c	")				
Hollow brick HLz acc. to	≥ 2DF	≥ 240x115x113	10	≥ 1,2	Annex C 10
DIN 105-100:2012-01			20		
EN 771-1:2011					
e.g. Wienerberger GmbH					
e.g. Schlagmann Baustoffwerke GmbH & Co. KG					771-1-021
Hollow brick HLz acc. to	≥ 12DF	≥ 373x240x238	6	≥ 1,2	Annex C 11
DIN 105-100:2012-01			8		
EN 771-1:2011			10		
e.g. Wienerberger GmbH					771-1-036
e.g. Schlagmann Baustoffwerke GmbH & Co. KG					
Hollow brick HLz T14-24,0	≥ 10DF	≥ 308x240x249	6	≥ 0,7	Annex C 12
EN 771-1:2011					
Z-17.1-651					
Wienerberger GmbH					771-1-048
Hollow brick POROTON-T8-P acc. to	≥ 10DF	≥ 248x300x249	4	≥ 0,6	Annex C 13
T8: EN 771-1:2011; Z-17.1-982			6		
Wienerberger GmbH			8		
Schlagmann Baustoffwerke GmbH & Co. KG					771-1-022
Hollow brick POROTON-T9-P acc. to	≥ 10DF	≥ 248x300x249	6	≥ 0,6	Annex C 14
T9: EN 771-1:2011; Z-17.1-674			8		
Wienerberger GmbH					
Schlagmann Baustoffwerke GmbH & Co. KG					771-1-045
Hollow brick POROTON S10 acc. to	≥ 10DF	≥ 248x300x249	8	≥ 0,75	Annex C 15
EN 771-1:2011					
Z-17.1-1017					
Wienerberger GmbH					
Schlagmann Baustoffwerke GmbH & Co. KG					771-1-032
Hollow brick POROTON-S11-P 30,0 acc. to	≥ 10DF	≥ 248x300x249	8	≥ 0,9	Annex C 16
EN 771-1:2011					
Z-17.1-812					
Wienerberger GmbH					
Schlagmann Baustoffwerke GmbH & Co. KG					771-1-046
Hollow brick ThermoPlan MZ10	≥ 10DF	≥ 248x300x249	8	≥ 0,75	Annex C 17
EN 771-1:2011					
Z-17.1-1015					
Mein Ziegelhaus GmbH & Co. KG					771-1-034

Würth Plastic Anchor W-UR SymCon

Performances

Hollow or perforated masonry (use category "c"), format, measurement, minimum compressive strength, bulk density class, Annex

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Base material	Format	Measurement [mm]	Minimum compressive strength [N/mm ²]	Bulk density class [kg/dm ³]	Annex
Hollow or perforated masonry (use category "	;")		•	-	
Hollow brick ThermoPlan TS ²	≥ 9DF	≥ 373x175x249	6	≥ 0,9	Annex C 18
EN 771-1:2011			8		
Z-17.1-993			10		
Mein Ziegelhaus GmbH & Co. KG			12		
			20		771-1-024
Hollow brick THERMOPOR TV 9-Plan	≥ 10DF	≥ 247x300x249	4	≥ 0,75	Annex C 19
EN 771-1:2011			6		
Z-17.1-1006			8		
Thermopor Ziegel-Kontor Ulm GmbH					771-1-029
Sand-lime perforated brick KS L acc. to	≥ 2DF	≥ 240x115x113	6	≥ 1,4	Annex C 22
DIN V 106:2005-10			8		
EN 771-2:2011			10		
			12		771-2-004
Sand-lime perforated brick KS L acc. to	≥ 8DF	≥ 248x240x238	6	≥ 1,4	Annex C 23
DIN V 106:2005-10			8		
EN 771-2:2011			10		
e.g. Xella International GmbH			12		771-2-013
Sand-lime perforated brick KS L acc. to	≥ 9DF	≥ 373x175x238	6	1,4	Annex C 24
DIN V 106:2005-10			8		
EN 771-2:2011			10		
e.g. Xella International GmbH			12		
			20		771-2-008
Hollow brick lightweight concrete 3K Hbl	≥ 16DF	≥ 498x240x238	2	≥ 0,7	Annex C 29
DIN V 18151-100:2005-10			4		
EN 771-3:2011			6		
e.g. Heinzmann Baustoffe GmbH,					
Liapor GmbH & Co. KG					771-3-005

Würth Plastic Anchor W-UR SymCon

Performances

Hollow or perforated masonry (use category "c"), format, measurement, minimum compressive strength, bulk density class, Annex



Table C 10.1: Base material: Autoclaved aerated concrete (AAC)									
Base material	Format	Measurement	Minimum compressive	Bulk density	Annex				
	ronnat	[mm]	strength [N/mm²]	class [kg/dm³]	Annex				
Autoclaved aerated concrete AAC e.g. EN 771-4:2011		≥ 498x100x249	2 - 7	≥ 0,3	Annex C 30				

Table C 11.1: Base material: Precast prestressed hollow core slabs

Base material	Format	Measurement [mm]	Minimum compressive strength [N/mm ²]	Bulk density class [kg/dm ³]	Annex
Precast prestressed hollow core slabs e.g. DIN EN 1168:2011-12	-	_	≥ C30/37	-	Annex C 31

Table C 12.1: Base material: Thin concrete plates, Weather Resistant Skins of External Wall Panels

Format	Measurement	Minimum	Bulk density	
		compressive	class	Annov
	[mm]	strength	[kg/dm3]	Annex
		[N/mm2]		
-	-	≥ C16/20	-	Annex C 32 - Annex C 33
	⊦ormat	[mm]	[mm] compressive [mm] strength [N/mm2]	[mm] compressive class [mm] strength [kg/dm3] [N/mm2]

Würth Plastic Anchor W-UR SymCon	
Performances Autoclaved aerated concrete, precast prestressed hollow core slabs, thin concrete plate, format, measurement, minimum compressive strength, bulk density class, Annex	Annex C 7



Base material solid masonry: Solid brick Mz, NF

Table C 13.1.1: Brick data

Description of brick	771-1-020		Mz
Type of brick			Solid brick Mz
Bulk density	ρ≥	[kg/dm³]	1.8
Standard, approval			DIN 105-100:2012-01; EN 771-1:2011
Format (measurement)		[mm]	≥ NF (≥ 240x115x71)
Minimum thickness of member	h _{min} =	[mm]	115

Table C 13.1.2: Installation parameters

Anchor size			W-UR 10	SymCon	W-UR 14 SymCon
Drill hole diameter	d ₀ =	[mm]	1	0	14
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	10	.45	14.45
Depth of drill hole to deepest point	$h_1 \geq$	[mm]	60	80	80
Drill method		[-]		Hamme	r drilling
Overall plastic anchor embedment depth	h _{nom} =	[mm]	50	70	70
Diameter of clearance hole in the fixture	$d_{\rm f}$ \leq	[mm]	10).5	14.5
Minimum allowable edge distance	$c_{min} \ge$	[mm]	250	100	240

Table C 13.1.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 10	SymCon	W-UR 14 SymCon
Overall plastic anchor embedment depth	h _{nom} =	[mm]	50	70	70
Solid brick Mz, f _b ≥ 10 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.5	0.9	1.2
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.5	0.75	1.2
Solid brick Mz, f _b ≥ 20 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.5	1.2	2.0
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.5	1.2	1.5
Solid brick Mz, f _b ≥ 28 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	2.5	2.0	2.5
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	2.5	2.0	2.5
Solid brick Mz, f _b ≥ 36 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	3.0	2.5	3.5
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	3.0	2.5	3.0
Partial safety factor	γ _{Mm} 2)	[-]	2	.5	2.5

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Solid masonry: Solid brick Mz, NF Brick data, installation parameters, characteristic resistance



Base material solid masonry: Solid brick Mz, 3DF

Table C 13.2.1: Brick data

Description of brick	771-1-041		Mz
Type of brick			Solid brick Mz
Bulk density	$\rho \ge$	[kg/dm³]	1.8
Standard, approval			DIN 105-100:2012-01; EN 771-1:2011
Producer of brick			e.g. Wienerberger GmbH
Format (measurement)		[mm]	≥ 3DF (≥ 240x175x113)
Minimum thickness of member	h _{min} =	[mm]	175

Table C 13.2.2: Installation parameters

Anchor size			W-UR 10 SymCon	W-UR 14 SymCon
Drill hole diameter	d ₀ =	[mm]	10	14
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	10.45	14.45
Depth of drill hole to deepest point	$h_1 \geq$	[mm]	80	110
Drill method		[-]	Hamme	r drilling
Overall plastic anchor embedment depth	$h_{nom} \geq$	[mm]	70	100
Diameter of clearance hole in the fixture	$d_{\rm f} \leq$	[mm]	10.5	14.5
Minimum allowable edge distance	C _{min} ≥	[mm]	100	100

Table C 13.2.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 10 SymCon	W-UR 14 SymCon
Overall plastic anchor embedment depth	$h_{nom} \ge$	[mm]	70	100
Solid brick Mz, f _b ≥ 10 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	2.5	4.0
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	2.5	3.5
Solid brick Mz, f _b ≥ 20 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	4.0	5.5
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	4.0	5.5
Solid brick Mz, f _b ≥ 28 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	5.5	5.5
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	5.5	5.5
Partial safety factor	γ _{Mm} 2)	[-]	2.5	2.5

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading.

The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Solid masonry: Solid brick Mz, 3DF Brick data, installation parameters, characteristic resistance



Base material hollow masonry: Hollow brick HLz, 2DF

Table C 13.3.1: Brick data

Description of brick	771-1-021		HLz
Type of brick			Hollow brick
Bulk density	$\rho \ge$	[kg/dm³]	1.2
Standard, approval			DIN 105-100:2012-01; EN 771-1:2011
Producer of brick			e.g. Wienerberger GmbH
Format (measurement)		[mm]	≥ 2DF (≥ 240x115x113)
Minimum thickness of member	h _{min} =	[mm]	115

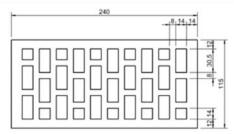


Table C 13.3.2: Installation parameters

Anchor size			W-UR 10 SymCon
Drill hole diameter	do	[mm]	10
Cutting diameter of drill bit	d _{cut} ≤	[mm]	10.45
Depth of drill hole to deepest point	$h_1 \ge$	[mm]	80
Drill method		[-]	Rotary drilling
Overall plastic anchor embedment depth	h _{nom} =	[mm]	70
Diameter of clearance hole in the fixture	$d_{\rm f}$ \leq	[mm]	10.5
Minimum allowable edge distance	$c_{min} \ge$	[mm]	100

Table C 13.3.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 10 SymCon
Overall plastic anchor embedment depth	h _{nom} =	[mm]	70
Hollow brick HLz, f _b ≥ 10 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.2
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.2
Hollow brick HLz, f _b ≥ 20 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	2.0
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	2.0
Partial safety factor	2) γMm	[-]	2.5

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing smin according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Hollow masonry: Hollow brick HLz, 2DF Brick data, installation parameters, characteristic resistance

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Deutsches Institut für Bautechnik

Description of brick	771-1-036		HLz
Type of brick			Hollow brick
Bulk density	<i>ρ</i> ≥	[kg/dm³]	1.2
Standard, approval			DIN 105-100:2012-01; EN 771-1:2011
Producer of brick			e.g. Schlagmann Baustoffwerke GmbH & Co. KG
Format (measurement)		[mm]	≥ 12DF (≥ 373x240x238)
Minimum thickness of member	h _{min} =	[mm]	240
ç			

Table C 13.4.2: Installation parameters

Anchor size			W-UR 10 SymCon	W-UR 14 SymCon
Drill hole diameter	d₀	[mm]	10	14
Cutting diameter of drill bit	d _{cut} ≤	[mm]	10.45	14.45
Depth of drill hole to deepest point	$h_1 \ge$	[mm]	80	110
Drill method		[-]	Rotary	drilling
Overall plastic anchor embedment depth	h _{nom} =	[mm]	70	100
Diameter of clearance hole in the fixture	$d_{\rm f} \leq$	[mm]	10.5	14.5
Minimum allowable edge distance	C _{min} ≥	[mm]	100	190

Table C 13.4.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 10 SymCon	W-UR 14 SymCon
Overall plastic anchor embedment depth	h _{nom} =	[mm]	70	100
Hollow brick HLz, $f_b \ge 6 \text{ N/mm}^2$	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.2	1.5
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.2	1.5
Hollow brick HLz, $f_b \ge 8 N/mm^2$	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.5	2.0
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.5	2.0
Hollow brick HLz, $f_b \ge 10 \text{ N/mm}^2$	30°C ³⁾ / 50°C ⁴⁾	[kN]	2.0	2.5
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	2.0	2.5
Partial safety factor	2) γMm	[-]	2.5	2.5

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading.

The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Hollow masonry: Hollow brick HLz, 12DF Brick data, installation parameters, characteristic resistance



Base material hollow masonry: Hollow brick HLz, T14-24,0

Table C 13.5.1: Brick data

Description of brick	771-1-048		HLz T14-24,0
Type of brick			Hollow brick
Bulk density	<i>ρ</i> ≥	[kg/dm³]	0.7
Standard, approval			EN 771-1:2011, Z-17.1-651
Producer of brick			Wienerberger GmbH Oldenburger Allee 26 D-30659 Hannover
Format (measurement)		[mm]	≥ 10DF (≥ 308x240x249)
Minimum thickness of member	h _{min} =	[mm]	240

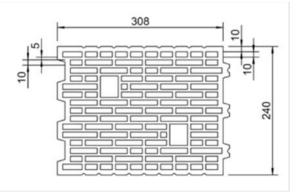


Table C 13.5.2: Installation parameters

Anchor size			W-UR 14 SymCon
Drill hole diameter	d ₀ =	[mm]	14
Cutting diameter of drill bit	d _{cut} ≤	[mm]	14.45
Depth of drill hole to deepest point	$h_1 \ge$	[mm]	110
Drill method		[-]	Rotary drilling
Overall plastic anchor embedment depth	h _{nom} =	[mm]	100
Diameter of clearance hole in the fixture	$d_{\rm f} \leq$	[mm]	14.5
Minimum allowable edge distance	c _{min} ≥	[mm]	100

Table C 13.5.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 14 SymCon
Overall plastic anchor embedment depth	h _{nom} =	[mm]	100
Hollow brick HLz T14-24,0, $f_b \ge 6 N/mm^2$ -	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.6
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.6
Partial safety factor	2) γMm	[-]	2.5

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Hollow masonry: Hollow brick HLz, T14-24,0 Brick data, installation parameters, characteristic resistance

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Base material hollow masonry: Hollow brick POROTON-T8-30,0-P

Table C 13.6.1: Brick data

Description of brick	771-1-022		POROTON-T8-30,0-P
Type of brick			Hollow brick POROTON-T8-P
Bulk density	ρ≥	[kg/dm³]	0.6
Standard, approval			T8: EN 771-1:2011; Z-17.1-982
Producer of brick			Wienerberger GmbH Oldenburger Allee 26, D-30659 Hannover Schlagmann Baustoffwerke GmbH & Co. KG Ziegeleistraße 1, D-84367 Zeilarn
Measurement		[mm]	≥ 10DF (≥ 248x300x249)
Minimum thickness of member	h _{min} =	[mm]	300

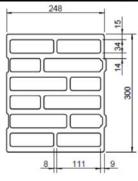


Table C 13.6.2: Installation parameters

Anchor size			W-UR 10 SymCon	W-UR 14 SymCon
Drill hole diameter	d ₀ =	[mm]	10	14
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	10.45	14.45
Depth of drill hole to deepest point	$h_1 \geq$	[mm]	80	110
Drill method		[-]	Rotary	drilling
Overall plastic anchor embedment depth	h _{nom} =	[mm]	70	100
Diameter of clearance hole in the fixture	$d_{\rm f}$ \leq	[mm]	10.5	14.5
Minimum allowable edge distance	$c_{min} \ge$	[mm]	100	100

Table C 13.6.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 10 SymCon	W-UR 14 SymCon
Overall plastic anchor embedment depth	h _{nom} =	[mm]	70	100
POROTON-T8-30,0-P, f _b ≥ 4 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.6	-
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.6	-
POROTON-T8-30,0-P, $f_b \ge 6 \text{ N/mm}^2$	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.9	1.5
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.9	1.5
POROTON-T8-30,0-P, f _b ≥ 8 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.9	2.0
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.9	2.0
Partial safety factor	2) γMm	[-]	2.5	2.5

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading.

The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Hollow masonry: Hollow brick, POROTON-T8-30,0-P Brick data, installation parameters, characteristic resistance



Base material hollow masonry: Hollow brick POROTON-T9-30,0-P

Table C 13.7.1: Brick data

Description of brick 771-1	1-045		POROTON-T9-30,0-P
Type of brick			Hollow brick POROTON-T9-P
Bulk density	ρ≥	[kg/dm³]	0.6
Standard, approval			T9: EN 771-1:2011; Z-17.1-674
Producer of brick			Wienerberger GmbH Oldenburger Allee 26, D-30659 Hannover Schlagmann Baustoffwerke GmbH & Co. KG Ziegeleistraße 1, D-84367 Zeilarn
Measurement		[mm]	≥ 10DF (≥ 248x300x249)
Minimum thickness of member h _{min}	=	[mm]	300



Table C 13.7.2: Installation parameters

Anchor size			W-UR 14 SymCon
Drill hole diameter	d ₀ =	[mm]	14
Cutting diameter of drill bit	d _{cut} ≤	[mm]	14.45
Depth of drill hole to deepest point	$h_1 \ge$	[mm]	110
Drill method		[-]	Rotary drilling
Overall plastic anchor embedment depth	h _{nom} =	[mm]	100
Diameter of clearance hole in the fixture	$d_{f} \leq$	[mm]	14.5
Minimum allowable edge distance	$c_{min} \ge$	[mm]	100

Table C 13.7.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 14 SymCon
Overall plastic anchor embedment depth	h _{nom} =	[mm]	100
POROTON-T9-30,0-P, f _b ≥ 6 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.5
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.5
POROTON-T9-30,0-P, f _b ≥ 8 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	2.0
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	2.0
Partial safety factor	2) γMm	[-]	2.5

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design

- method have to be considered according to ETAG 020 Annex C.
- ²⁾ In absence of other national regulations
- ³⁾ Maximum long term temperature
- ⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Hollow masonry: Hollow brick, POROTON-T9-30,0-P Brick data, installation parameters, characteristic resistance

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English translation prepared by DIBt



Description of brick	771-1-032		POROTON S10
Гуре of brick			Hollow brick POROTON S10
Bulk density	$\rho \ge$	[kg/dm³]	0.75
Standard, approval			S10: EN 771-1:2011; Z-17.1-1017
^D roducer of brick			Wienerberger GmbH Oldenburger Allee 26 D-30659 Hannover Schlagmann Baustoffwerke GmbH & Co. KG Ziegeleistraße 1 D-84367 Zeilarn
Measurement		[mm]	≥ 10DF (≥ 248x300x249)
Minimum thickness of member	h _{min} =	[mm]	300
		0 11-	

Anchor size			W-UR 14 SymCon
Drill hole diameter	d ₀ =	[mm]	14
Cutting diameter of drill bit	d _{cut} ≤	[mm]	14.45
Depth of drill hole to deepest point	$h_1 \ge$	[mm]	110
Drill method		[-]	Rotary drilling
Overall plastic anchor embedment depth	h _{nom} =	[mm]	100
Diameter of clearance hole in the fixture	$d_{f} \leq$	[mm]	14.5
Minimum allowable edge distance	$c_{min} \ge$	[mm]	100

Table C 13.8.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 14 SymCon
Overall plastic anchor embedment depth	h _{nom} =	[mm]	100
POROTON S10-30, f _b ≥ 8 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.5
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.5
Partial safety factor	2) γMm	[-]	2.5

 ¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.
 2)

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

4) Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Hollow masonry: Hollow brick, POROTON-S10 Brick data, installation parameters, characteristic resistance

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English translation prepared by DIBt



Description of brick	771-1-046		POROTON S11-30,0-P
Type of brick			Hollow brick POROTON S11-30,0-P
Bulk density	$\rho \ge$	[kg/dm³]	0,9
Standard, approval			EN 771-1:2011; Z-17.1-812
Producer of brick			Wienerberger GmbH Oldenburger Allee 26 D-30659 Hannover
			Schlagmann Baustoffwerke GmbH & Co. KG Ziegeleistraße 1 D-84367 Zeilarn
Measurement		[mm]	≥ 10DF (≥ 248x300x249)
Minimum thickness of member	h _{min} =	[mm]	300
Table C 13.9.2: Installation parameters Anchor size		68 14	W-UR 14 SymCon

Anchor size			W-UR 14 SymCon
Drill hole diameter	d ₀ =	[mm]	14
Cutting diameter of drill bit	d _{cut} ≤	[mm]	14.45
Depth of drill hole to deepest point	$h_1 \ge$	[mm]	110
Drill method		[-]	Rotary drilling
Overall plastic anchor embedment depth	h _{nom} =	[mm]	100
Diameter of clearance hole in the fixture	$d_{\rm f}$ \leq	[mm]	14.5
Minimum allowable edge distance	C _{min} ≥	[mm]	100

Table C 13.9.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 14 SymCon
Overall plastic anchor embedment depth	h _{nom} =	[mm]	100
POROTON S11-30-P, f _b ≥ 8 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	2.5
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	2.5
Partial safety factor	2) γMm	[-]	2.5

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Hollow masonry: Hollow brick, POROTON-S11 Brick data, installation parameters, characteristic resistance



14.5

100

Brick data	771-1-034		ThermoPlan MZ10
Type of brick			Hollow brick
Bulk density	$\rho \ge$	[kg/dm³]	0.75
Standard, approval			EN 771-1:2011, Z-17.1-101
Producer of brick			Mein Ziegelhaus GmbH & Co. Märkerstraße 44 D-63755 Alzenau
Measurement		[mm]	≥ 10DF (≥ 248x300x249)
Minimum thickness of member	h _{min} =	[mm]	300
	(300
Table C 13.10.2: Installation parameter			W-UR 14 SymCon
Table C 13.10.2: Installation parameter Anchor size			W-OK 14 Symoon
Anchor size	d ₀ =	[mm]	14
Anchor size Drill hole diameter Cutting diameter of drill bit	d₀ = d _{cut} ≤	[mm] [mm]	
Anchor size Drill hole diameter Cutting diameter of drill bit Depth of drill hole to deepest point		[mm] [mm]	14 14.45 80 11
Anchor size Drill hole diameter Cutting diameter of drill bit Depth of drill hole to deepest point Drill method	d _{cut} ≤	[mm]	14 14.45 80 11 Rotary drilling
Anchor size Drill hole diameter Cutting diameter of drill bit Depth of drill hole to deepest point	d _{cut} ≤	[mm] [mm]	14 14.45 80 11

Table C 13.10.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 14	SymCon
Overall plastic anchor embedment depth	h _{nom}	[mm]	≥ 70 ⁵⁾	= 100
Hollow brick ThermoPlan MZ10, f _b ≥ 8 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	2.0	2.5
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	2.0	2.5
Partial safety factor	2) γMm	[-]	2	.5

 $d_{f} \leq$

 $c_{\text{min}} \geq$

[mm]

[mm]

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

Diameter of clearance hole in the fixture

Minimum allowable edge distance

- ³⁾ Maximum long term temperature
- ⁴⁾ Maximum short term temperature
- ⁵⁾ The given values F_{Rk} in this column are valid for the embedment depth range 70 mm ≤ h_{nom} < 100 mm (see Annex B 2, Table B 2.2). For plastic anchors W-UR 14 SymCon set variable in this range no additional job site tests have necessarily to be performed.</p>

Würth Plastic Anchor W-UR SymCon

Performances

Hollow masonry: Hollow brick, ThermoPlan MZ10 Brick data, installation parameters, characteristic resistance

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English translation prepared by DIBt



Brick data	771-1-024		ThermoPlan TS ²
Type of brick			Hollow brick
Bulk density	$\rho \ge$	[kg/dm³]	0.9
Standard, approval			EN 771-1:2011, Z-17.1-993
Producer of brick			Mein Ziegelhaus GmbH & Co. KG Märkerstraße 44 D-63755 Alzenau
Measurement		[mm]	≥ 9DF (≥ 373x175x249)
Minimum thickness of member	h _{min} =	[mm]	175
			175 12

Table C 13.11.2: Installation parameters

Anchor size			W-UR	14 SymCon
Drill hole diameter	d ₀ =	[mm]		14
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]		14.45
Depth of drill hole to deepest point	$h_1 \geq$	[mm]	80	110
Drill method		[-]	Rotary drilling	
Overall plastic anchor embedment depth	h _{nom} =	[mm]	70	100
Diameter of clearance hole in the fixture	$d_{\rm f} \leq$	[mm]		14.5
Minimum allowable edge distance	$c_{min} \ge$	[mm]		100

Table C 13.11.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 14 SymCon
Overall plastic anchor embedment depth	h _{nom} =	[mm]	70 mm ≤ h _{nom} ≤ 100 mm ⁵⁾
Hollow brick ThermoPlan TS ² , f _b ≥ 6 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.4
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.4
Hollow brick ThermoPlan TS ² , f _b ≥ 8 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.6
Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.6
Hollow brick ThermoPlan TS ² , $f_b \ge 10 \text{ N/mm}^2$ Characteristic resistance F_{Rk}	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.75
	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.75
Hollow brick ThermoPlan TS ² , f _b ≥ 12 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.9
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.9
Hollow brick ThermoPlan TS ² , f _b ≥ 20 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.5
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.5
Partial safety factor	2) γ _{Mm} 2)	[-]	2.5

1) Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing smin according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C. 2)

In absence of other national regulations

3) Maximum long term temperature

4) Maximum short term temperature

5) The given values F_{Rk} in this column are valid for the embedment depth range 70 mm $\leq h_{nom} <$ 100 mm (see Annex B 2,Table B 2.2). For Plastic anchors W-UR 14 SymCon set variable in this range no additional job site tests have necessarily to be performed.

Würth Plastic Anchor W-UR SymCon

Performances Hollow masonry: Hollow brick, ThermoPlan TS² Brick data, installation parameters, characteristic resistance



Brick data	771-1-029		THERMOPOR TV 9-Plan
Type of brick			Hollow brick
Bulk density	$\rho \ge$	[kg/dm³]	0.75
Standard, approval			EN 771-1:2011, Z-17.1-1006
Producer of brick			Thermopor Ziegel-Kontor Ulm GmbH Olgastraße 94 D-89073 Ulm
Measurement		[mm]	≥247x300x249
Minimum thickness of member	h _{min} =	[mm]	300
Table C 13.12.2: Installation parameters			
Anchor size			W-UR 14 SymCon
Drill hole diameter	d ₀ =	[mm]	14
Cutting diameter of drill bit	d _{cut} ≤	[mm]	14.45

Drill hole diameter	d _o =	[mm]	14
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	14.45
Depth of drill hole to deepest point	$h_1 \geq$	[mm]	110
Drill method		[-]	Rotary drilling
Overall plastic anchor embedment depth	h _{nom} =	[mm]	100
Diameter of clearance hole in the fixture	$d_{\rm f} \leq$	[mm]	14.5
Minimum allowable edge distance	$c_{min} \ge$	[mm]	100

Table C 13.12.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 14 SymCon
Overall plastic anchor embedment depth	h _{nom} =	[mm]	100
Hollow brick THERMOPOR	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.9
TV 9-Plan, f_b ≥ 4 N/mm² Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.9
Hollow brick THERMOPOR TV 9-Plan, f₀ ≥ 6 N/mm² Characteristic resistance F _{Rk}	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.5
	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.5
Hollow brick THERMOPOR	30°C ³⁾ / 50°C ⁴⁾	[kN]	2.0
TV 9-Plan, f_b ≥ 8 N/mm² Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	2.0
Partial safety factor	2) γMm	[-]	2.5

Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading.

The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Hollow masonry: Hollow brick, Thermopor TV 9-Plan Brick data, installation parameters, characteristic resistance



Base material solid masonry, sand-lime solid brick KS, NF

Table C 13.13.1: Brick data

Description of brick	771-2-011		KS
Type of brick			Sand-lime solid brick
Bulk density	ρ≥	[kg/dm³]	2.0
Standard, approval			DIN V 106:2005-10; EN 771-2:2011
Producer of brick			e.g. Xella International GmbH DrHammacher-Str. 49 D-47119 Duisburg
Format (measurement)		[mm]	≥ NF (≥240x115x71)
Minimum thickness of member	h _{min} =	[mm]	115

Table C 13.13.2: Installation parameters

Anchor size			W-UR 10) SymCon	
Drill hole diameter	d ₀ =	[mm]	10		
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	10.45		
Depth of drill hole to deepest point	$h_1 \ge$	[mm]	60 80		
Drill method		[-]	Hammer drilling		
Overall plastic anchor embedment depth	$h_{nom} \ge$	[mm]	50	70	
Diameter of clearance hole in the fixture	$d_{\rm f} \leq$	[mm]	10.5		
Minimum allowable edge distance	$c_{min} \ge$	[mm]	250 100		

Table C 13.13.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 10 SymCon		
Overall plastic anchor embedment depth	h _{nom}	[mm]	≥ 50	≥ 70	
Sand-lime solid brick KS, f _b ≥ 10 N/mm²	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.6	1.2	
$F_b \ge 10$ N/mm Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.6	1.2	
Sand-lime solid brick KS, f _b ≥ 20 N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.2	2.0	
$T_b \ge 20$ N/mm Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.2	2.0	
Partial safety factor	2) γMm	[-]	2	.5	

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

4) Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Solid masonry: Sand-lime solid brick KS, NF Brick data, installation parameters, characteristic resistance



Base material solid masonry, sand-lime solid brick Silka XL Basic, Silka XL Plus

Table C 13.14.1: Brick data

Description of brick	771-2-010		Silka XL Basic, Silka XL Plus
Type of brick			Sand-lime solid brick
Bulk density	ρ≥	[kg/dm³]	2.0
Standard, approval			DIN V 106:2005-10; EN 771-2:2011, Z-17.1-997
Producer of brick			Xella International GmbH DrHammacher-Str. 49 D-47119 Duisburg
Format (measurement)		[mm]	≥ 248x175x498
Minimum thickness of member	h _{min} =	[mm]	175

Table C 13.14.2: Installation parameters

Anchor size			۱ ۱	N-UR 14 SymCo	on
Drill hole diameter	d ₀ =	[mm]	14		
Cutting diameter of drill bit	$d_{cut} \le$	[mm]	14.45		
Depth of drill hole to deepest point	$h_1 \geq$	[mm]	80 110		
Drill method		[-]	Hammer drilling		
Overall plastic anchor embedment depth	$h_{nom} \ge$	[mm]	70 100		
Diameter of clearance hole in the fixture	$d_{\rm f} \leq$	[mm]	14.5		
Minimum allowable edge distance	c _{min} ≥	[mm]	100	100	60

Table C 13.14.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 14 SymCon		
Overall plastic anchor embedment depth	h _{nom}	[mm]	≥ 70	≥1	00
Minimum allowable edge distance	$c_{min} \ge$	[mm]	100	100	60
Sand-lime solid brick Silka XL Basic, Silka XL Plus, f _b ≥ 10 N/mm ² Characteristic resistance F _{Rk}	30°C ³⁾ / 50°C ⁴⁾	[kN]	3.0	3.0	2.5
	50°C ³⁾ / 80°C ⁴⁾	[kN]	3.0	3.0	2.5
Sand-lime solid brick Silka XL Basic, Silka XL Plus, f _b ≥ 20 N/mm ² Characteristic resistance F _{Rk}	30°C ³⁾ / 50°C ⁴⁾	[kN]	4.5	4.5	3.5
	50°C ³⁾ / 80°C ⁴⁾	[kN]	4.5	4.5	3.5
Sand-lime solid brick Silka XL Basic, Silka XL Plus, $f_b \ge 28 \text{ N/mm}^2$ Characteristic resistance F_{Rk}	30°C ³⁾ / 50°C ⁴⁾	[kN]	6.0	6.5	5.0
	50°C ³⁾ / 80°C ⁴⁾	[kN]	6.0	6.5	5.0
Partial safety factor	γ _{Mm} 2)	[-]		2.5	

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing smin according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances Base material solid masonry, sand-lime solid brick Silka XL I

Base material solid masonry, sand-lime solid brick Silka XL Basic, Silka XL Plus Brick data, installation parameters, characteristic resistance



Base material hollow masonry, sand-lime perforated brick KS L, 2DF

Table C 13.15.1: Brick data

Description of brick	771-2-004		KS L
Type of brick			Sand-lime perforated brick
Bulk density	ρ≥	[kg/dm³]	1.4
Standard, approval			DIN V 106:2005-10; EN 771-2:2011
Producer of brick			e.g. Xella International GmbH
Format (measurement)		[mm]	≥ 2DF (≥ 240x115x113)
Minimum thickness of member	h _{min} =	[mm]	115

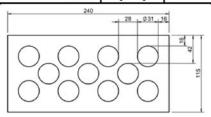


Table C 13.15.2: Installation parameters

Anchor size		W-UR 10 SymCon	
Drill hole diameter	d ₀ =	[mm]	10
Cutting diameter of drill bit	d _{cut} ≤	[mm]	10.45
Depth of drill hole to deepest point	$h_1 \ge$	[mm]	80
Drill method		[-]	Rotary drilling
Overall plastic anchor embedment depth	h _{nom} =	[mm]	70
Diameter of clearance hole in the fixture	$d_{\rm f} \leq$	[mm]	10.5
Minimum allowable edge distance	$c_{min} \ge$	[mm]	100

Table C 13.15.3: Characteristic resistance F_{Rk}^{1} in [kN] for single anchor

Anchor size			W-UR 10 SymCon
Overall plastic anchor embedment depth	$h_{nom} \ge$	[mm]	70
Sand-lime perforated brick KS L, $f_p \ge 6 \text{ N/mm}^2$ –	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.2
$F_b \ge 6$ N/mm – Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.9
Sand-lime perforated brick KS L, $f_b \ge 8 N/mm^2$ –	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.5
$F_b \ge 6$ N/mm – Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.2
Sand-lime perforated brick KS L, $f_b \ge 10 \text{ N/mm}^2$ –	30°C ³⁾ / 50°C ⁴⁾	[kN]	2.0
Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.5
Sand-lime perforated brick KS L, $5 > 42$ N/mm ²	30°C ³⁾ / 50°C ⁴⁾	[kN]	2.5
$f_b \ge 12 \text{ N/mm}^2$ – Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	2.0
Partial safety factor	γ _{Mm} 2)	[-]	2.5

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading.

The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Hollow masonry: Sand-lime perforated brick KS L, 2DF Brick data, installation parameters, characteristic resistance

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English translation prepared by DIBt



Base material hollow masonry, sand-lime perforated brick KS L, 8DF

Table C 13.16.1: Brick data

Description of brick	771-2-013		KS L
Type of brick			Sand-lime perforated brick
Bulk density	ρ≥	[kg/dm³]	1.4
Standard, approval			DIN V 106:2005-10; EN 771-2:2011
Producer of brick			e.g. Xella International GmbH
Format (measurement)		[mm]	≥ 8DF (≥ 248x240x238)
Minimum thickness of member	h _{min} =	[mm]	240

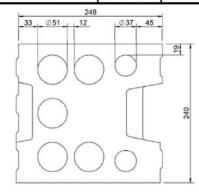


Table C 13.16.2: Installation parameters

Anchor size			W-UR 10 SymCon	W-UR 14 SymCon	
Drill hole diameter	d _o =	[mm]	10 14		
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	10.45	14.45	
Depth of drill hole to deepest point	$h_1 \geq$	[mm]	80	110	
Drill method		[-]	Rotary drilling		
Overall plastic anchor embedment depth	h _{nom} =	[mm]	70	100	
Diameter of clearance hole in the fixture	$d_{f} <$	[mm]	10.5	14.5	
Minimum allowable edge distance	$c_{min} \geq$	[mm]	100	100	

Table C 13.16.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 10 SymCon	W-UR 14 SymCon
Overall plastic anchor embedment depth	h _{nom} =	[mm]	70	100
Sand-lime perforated brick KS L,	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.9	1.2
$f_b \ge 6 \text{ N/mm}^2$, Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.75	1.2
Sand-lime perforated brick KS L,	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.2	1.5
$f_b \ge 8 \text{ N/mm}^2$, Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.9	1.5
Sand-lime perforated brick KS L,	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.5	2.0
$f_b \ge 10 \text{ N/mm}^2$, Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.2	2.0
Sand-lime perforated brick KS L,	30°C ³⁾ / 50°C ⁴⁾	[kN]	2.0	2.5
$f_b \ge 12 \text{ N/mm}^2$, Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.5	2.5
Partial safety factor	γ _{Mm} ²⁾	[-]	2.5	2.5

1) Characteristic resistance FRk for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing smin according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C. 2)

In absence of other national regulations

3) Maximum long term temperature

4) Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Hollow masonry: Sand-lime perforated brick KS L, 8DF Brick data, installation parameters, characteristic resistance

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English translation prepared by DIBt



Table C 13.17.1: Brick data Description of brick	771-2-008		KS	L
Type of brick	I		Sand-lime per	
Bulk density	<i>ρ</i> ≥	[kg/dm³]	1,4	
Standard, approval	Г		DIN V 106:2005-10); EN 771-2:2011
			Xella Internat	ional GmbH
Producer of brick			DrHammad	
		220 220 23	D-47119 [ī
Format (measurement)		[mm]	≥ 9DF (≥ 373	
Minimum thickness of member	h _{min} =	[mm]	17	5
			13	
Table C 13.17.2: Installation parameters Anchor size	-9	65	W-UR 14	SymCon
Drill hole diameter	d ₀ =	[mm]	14	
Cutting diameter of drill bit	d _{cut} ≤	[mm]	14.4	45
Depth of drill hole to deepest point	$h_1 \geq$	[mm]	80	110
Drill method		[-]	Rotary	-
Overall plastic anchor embedment depth	h _{nom} =	[mm]	≥ 70	100
Diameter of clearance hole in the fixture	$d_{f} \leq$	[mm]	14.	
Minimum allowable edge distance	C _{min} ≥		10	0
Table C 13.17.3: Characteristic resistance	<pre>F_{Rk}1) in [kN] for s</pre>	single anch		
Anchor size			W-UR 14	-
Overall plastic anchor embedment depth	h _{no}		≥ 70 ⁵⁾	= 100
Sand-lime perforated brick KS L, _b ≥ 6 N/mm ² , Characteristic resistance F _{Rk}	30°C ³⁾ / 50°C 50°C ³⁾ / 80°C		0.5	0.9
Sand-lime perforated brick KS L,	30°C ³⁾ / 50°C		0.5	0.9
$_{\rm b} \ge 8 \text{N/mm}^2$, Characteristic resistance $F_{\rm Rk}$	50°C ³⁾ / 80°C		0.6	1.2
	30°C ³⁾ / 50°C		0.75	1.2
Sand-lime perforated brick KS L.	50°C ³⁾ / 80°C		0.75	1.5
			0.9	2.0
$f_b \ge 10 \text{ N/mm}^2$, Characteristic resistance F_{Rk}	30°C ³⁾ / 50°C	⁴⁾ [kN]	0.5	
$f_b \ge 10 \text{ N/mm}^2$, Characteristic resistance F_{Rk} Sand-lime perforated brick KS L,			0.9	2.0
$f_b \ge 10 \text{ N/mm}^2$, Characteristic resistance F_{Rk} Sand-lime perforated brick KS L, $f_b \ge 12 \text{ N/mm}^2$, Characteristic resistance F_{Rk} Sand-lime perforated brick KS L,	30°C ³⁾ / 50°C 50°C ³⁾ / 80°C 30°C ³⁾ / 50°C	⁴⁾ [kN] ⁴⁾ [kN]		
Sand-lime perforated brick KS L, $f_b \ge 10 \text{ N/mm}^2$, Characteristic resistance F_{Rk} Sand-lime perforated brick KS L, $f_b \ge 12 \text{ N/mm}^2$, Characteristic resistance F_{Rk} Sand-lime perforated brick KS L, $f_b \ge 20 \text{ N/mm}^2$, Characteristic resistance F_{Rk} Partial safety factor	30°C ³⁾ / 50°C 50°C ³⁾ / 80°C	⁴⁾ [kN] ⁴⁾ [kN] ⁴⁾ [kN]	0.9	2.0

The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing smin according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature ⁴⁾ Maximum short term temperature

⁴⁾ Maximum short term temperature

⁵⁾ The given values F_{Rk} in this column are valid for the embedment depth range 70 mm $\le h_{nom} < 100$ mm (see Annex B 2, Table B 2.2). For Plastic anchors W-UR 14 SymCon set variable in this range no additional job site tests have necessarily to be performed.

Würth Plastic Anchor W-UR SymCon

Performances

Hollow masonry: Sand-lime perforated brick KS L, 9DF Brick data, installation parameters, characteristic resistance



Base material solid masonry, Concrete solid block Vn and Vbn, NF

Table C 13.18.1: Brick data

Description of brick	771-3-004 (o)		Vn and Vbn
Type of brick			Concrete solid block
Bulk density	ρ≥	[kg/dm³]	2.0
Standard, approval			DIN V 18153-100:2005-10; EN 771-3:2011
Producer of brick			-
Format (measurement)		[mm]	≥ NF (≥ 240x115x71)
Minimum thickness of member	h _{min} =	[mm]	115

Table C 13.18.2: Installation parameters

Anchor size			W-UR 10	SymCon	W-UR 14 SymCon
Drill hole diameter	d ₀ =	[mm]	1	0	14
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	10	.45	14.45
Depth of drill hole to deepest point	$h_1 \geq$	[mm]	60	80	80
Drill method		[-]		Hamme	r drilling
Overall plastic anchor embedment depth	$h_{nom} \ge$	[mm]	50	70	70
Diameter of clearance hole in the fixture	$d_{\rm f} \leq$	[mm]	10	.5	14.5
Minimum allowable edge distance	$c_{min} \ge$	[mm]	250	100	240

Table C 13.18.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 10	SymCon	W-UR 14 SymCon
Overall plastic anchor embedment depth	$h_{nom} \ge$	[mm]	50	70	70
Concrete solid block Vn and Vbn,	30°C ³⁾ / 50°C ⁴⁾	[kN]	2.0	1.5	2.0
f_b ≥ 10 N/mm² Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	2.0	1.5	2.0
Concrete solid block Vn and Vbn, $5 > 20$ N/ cm^2	30°C ³⁾ / 50°C ⁴⁾	[kN]	2.5	2.5	3.0
$f_b \ge 20 \text{ N/mm}^2$ Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	2.5	2.5	3.0
Concrete solid block Vn and Vbn,	30°C ³⁾ / 50°C ⁴⁾	[kN]	4.0	4.0	4.5
$f_b \ge 28 \text{ N/mm}^2$ Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	4.0	4.0	4.0
Partial safety factor	2) γMm ²⁾	[-]	2	.5	2.5

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

4) Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Solid masonry: Concrete solid block Vn and Vbn, NF Brick data, installation parameters, characteristic resistance



Base material solid masonry, Lightweight concrete solid block V and Vbl, 3DF

Table C 13.19.1: Brick data

Description of brick	771-3-017		V and Vbl
Type of brick			Lightweight concrete solid block
Bulk density	ρ≥	[kg/dm³]	2.0
Standard, approval			EN 771-3:2011, DIN V 18152-100:2005-10
Producer of brick			e.g. Bisophon Bisotherm GmbH Eisenbahnstraße 12 D-56218 Mühlheim-Kärlich
Format (measurement)		[mm]	≥ 3DF (≥ 240x175x113)
Minimum thickness of member	h _{min} =	[mm]	175

Table C 13.19.2: Installation parameters

Anchor size			W-UR 10 SymCon	W-UR 14 SymCon
Drill hole diameter	d ₀ =	[mm]	10	14
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	10.45	14.45
Depth of drill hole to deepest point	$h_1 \ge$	[mm]	80	110
Drill method		[-]	Hamme	r drilling
Overall plastic anchor embedment depth	h _{nom} ≥	[mm]	70	100
Diameter of clearance hole in the fixture	$d_{\rm f} \leq$	[mm]	10.5	14.5
Minimum allowable edge distance	c _{min} ≥	[mm]	100	100

Table C 13.19.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 10 SymCon	W-UR 14 SymCon
Overall plastic anchor embedment depth	$h_{nom} \geq$	[mm]	70	100
Lightweight concrete solid block V and Vbl, $f_b \ge 10 \text{ N/mm}^2$ -	30°C ³⁾ / 50°C ⁴⁾	[kN]	3.0	4.0
Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	3.0	4.0
Lightweight concrete solid block V and Vbl, $f_b \ge 20 \text{ N/mm}^2$ -	30°C ³⁾ / 50°C ⁴⁾	[kN]	4.5	5.5
Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	4.5	5.5
Partial safety factor	2) γm	[-]	2.5	2.5

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading.

The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Solid masonry: Lightweight concrete solid brick V and Vbl, 3DF Brick data, installation parameters, characteristic resistance



Base material solid masonry, Lightweight concrete solid brick V and Vbl, NF

Table C 13.20.1: Brick data

Description of brick	771-3-007		V and Vbl
Type of brick			Lightweight concrete solid brick
Bulk density	$\rho \ge$	[kg/dm³]	1.0
Standard, approval			EN 771-3:2011, DIN V 18152-100:2005-10
Producer of brick			e.g. BisoBims, Bisotherm GmbH Eisenbahnstraße 12 D-56218 Mühlheim-Kärlich
Format (measurement)		[mm]	≥ NF (≥ 240x115x71)
Minimum thickness of member	h _{min} =	[mm]	115

Table C 13.20.2: Installation parameters

Anchor size			W-UR 10 SymCon	W-UR 14 SymCon	
Drill hole diameter	d ₀ =	[mm]	10	14	
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	10.45	14.45	
Depth of drill hole to deepest point	$h_1 \ge$	[mm]	60	110	
Drill method		[-]	Hammer drilling		
Overall plastic anchor embedment depth	h _{nom} ≥	[mm]	50	100	
Diameter of clearance hole in the fixture	$d_{f} \leq$	[mm]	10.5	14.5	
Minimum allowable edge distance	C _{min} ≥	[mm]	250	240	

Table C 13.20.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 10 SymCon	W-UR 14 SymCon
Overall plastic anchor embedment depth	$h_{nom} \ge$	[mm]	50	100
Lightweight concrete solid brick V 2 and Vbl 2, $f_b \ge 2 \text{ N/mm}^2$ -	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.75	1.2
Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.75	1.2
Lightweight concrete solid brick V 4 and VbI 4, f _b ≥ 4 N/mm ² -	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.5	2.5
Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾		1.5	2.0
Partial safety factor	2) γMm	[-]	2	.5

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Solid masonry: Lightweight concrete solid brick V and Vbl, NF Brick data, installation parameters, characteristic resistance



Base material solid masonry, Lightweight concrete solid brick V and Vbl, 3DF

Table C 13.21.1: Brick data

Description of brick	771-3-016		V and Vbl
Type of brick			Lightweight concrete solid brick
Bulk density	$\rho \ge$	[kg/dm³]	1.0
Standard, approval			EN 771-3:2011, DIN V 18152-100:2005-10
Producer of brick			e.g. BisoBims, Bisotherm GmbH Eisenbahnstraße 12 D-56218 Mühlheim-Kärlich
Format (measurement)		[mm]	≥ 3DF (≥ 240x175x113)
Minimum thickness of member	h _{min} =	[mm]	175

Table C 13.21.2: Installation parameters

Anchor size			W-UR 10 SymCon
Drill hole diameter	d ₀ =	[mm]	10
Cutting diameter of drill bit	d _{cut} ≤	[mm]	10.45
Depth of drill hole to deepest point	$h_1 \ge$	[mm]	80
Drill method		[-]	Hammer drilling
Overall plastic anchor embedment depth	$h_{nom} \ge$	[mm]	70
Diameter of clearance hole in the fixture	$d_{\rm f} \leq$	[mm]	10.5
Minimum allowable edge distance	$c_{min} \ge$	[mm]	100

Table C 13.21.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 10 SymCon
Overall plastic anchor embedment depth	$h_{nom} \ge$	[mm]	70
Lightweight concrete solid brick V 2 and Vbl 2, $f_b \ge 2 N/mm^2$ ·	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.5
Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.4
Lightweight concrete solid brick V 4 and VbI 4, f _b ≥ 4 N/mm ² ····································	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.9
Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.75
Partial safety factor	γ _{Mm} 2)	[-]	2.5

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Solid masonry: Lightweight concrete solid brick V and Vbl, 3DF Brick data, installation parameters, characteristic resistance

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Deutsches Institut für Bautechnik

Description of brick	771-3-005		3К	Hbl	
Type of brick			Hollow brick lightwe	ight concrete 3K Hbl	
Bulk density	$\rho \ge$	[kg/dm³]	0.	.7	
Standard, approval			DIN V 18151-100:200	05-10; EN 771-3:2011	
Producer of brick				Baustoffe GmbH, H & Co. KG	
Format (measurement)	[mm] ≥ 16DF (≥ 498x240x238)			98x240x238)	
Minimum thickness of member	h _{min} =	[mm]	nm] 240		
Table C 13.22.2: Installation particular Anchor size	arameters		W-UR 10 SymCon	W-UR 14 SymCon	
Drill hole diameter	d ₀ =	[mm]	10	14	
Cutting diameter of drill bit	d _{cut} ≤	[mm]	10.45	14.45	
Depth of drill hole to deepest point	$h_1 \ge$	[mm]	80	110	
Drill method		[_]	Poton	drilling	

$h_1 \ge$	[mm]	80	110
	[-]	Rotary	drilling
h _{nom} =	[mm]	70	100
${\rm d_f} \leq$	[mm]	10.5	14.5
$\mathbf{C}_{min} \geq$	[mm]	100	100
	h _{nom} = d _f ≤	$\begin{array}{c} \hline \\ \hline $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $

Table C 13.22.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 10 SymCon	W-UR 14 SymCon	
Overall plastic anchor embedment depth	h _{nom} =	[mm]	70	100	
Hollow brick lightweight concrete	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.6	0.6	
3K Hbl, $f_b \ge 2 \text{ N/mm}^2$ Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.6	0.5	
Hollow brick lightweight concrete	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.2	1.2	
3K Hbl, $f_b \ge 4 \text{ N/mm}^2$ Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.2	0.9	
Hollow brick lightweight concrete	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.2	1.5	
3K Hbl, $f_b \ge 6 \text{ N/mm}^2$ Characteristic resistance F_{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.2	1.5	
Partial safety factor	γ _{Mm} ²⁾	[-]	2.5	2.5	

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading.

The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

4) Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Hollow brick lightweight concrete 3K Hbl Brick data, installation parameters, characteristic resistance



Base material solid masonry: Autoclaved Aerated Concrete (AAC)

Table C 13.23.1: Brick data

Description of brick	AAC		
Type of brick			Autoclaved Aerated Concrete
Bulk density	$\rho \ge$	[kg/dm³]	0.3
Standard, approval			EN 771-4:2011
Format (measurement)		[mm]	≥ 499x100x249
Minimum thickness of member	h _{min} =	[mm]	100

Table C 13.23.2: Installation parameters

Anchor size			W-UR 10 SymCon
Drill hole diameter	d ₀ =	[mm]	10
Cutting diameter of drill bit	d _{cut} ≤	[mm]	10.45
Depth of drill hole to deepest point	$h_1 \ge$	[mm]	80
Drill method		[-]	Hammer drilling
Overall plastic anchor embedment depth	h _{nom} =	[mm]	70
Diameter of clearance hole in the fixture	$d_{\rm f} \leq$	[mm]	10.5

Table C 13.23.3: Characteristic resistance F_{Rk}^{1} in [kN] for single anchor

Anchor size			W-UR 10 SymCon
Overall plastic anchor embedment depth	h _{nom} =	[mm]	70
Autoclaved Aerated Concrete AAC	30°C ³⁾ / 50°C ⁴⁾	[kN]	0.6
f_b ≥ 2 N/mm² Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0.5
Autoclaved Aerated Concrete AAC	30°C ³⁾ / 50°C ⁴⁾	[kN]	0,9
f _b ≥ 3 N/mm² Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	0,7
Autoclaved Aerated Concrete AAC	30°C ³⁾ / 50°C ⁴⁾	[kN]	1,2
f_b ≥ 4 N/mm² Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1,0
Autoclaved Aerated Concrete AAC	30°C ³⁾ / 50°C ⁴⁾	[kN]	1,5
f_b ≥ 5 N/mm² Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1,2
Autoclaved Aerated Concrete AAC	30°C ³⁾ / 50°C ⁴⁾	[kN]	1,7
f_b ≥ 6 N/mm² Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1,4
Autoclaved Aerated Concrete AAC	30°C ³⁾ / 50°C ⁴⁾	[kN]	1,7
f_b ≥ 7 N/mm² Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.4
Partial safety factor	2) γMm	[-]	2.0

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing smin according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

- ³⁾ Maximum long term temperature
- ⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances Annex C 30 Solid masonry: Autoclaved Aerated Concrete Brick data, installation parameters, characteristic resistance

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English translation prepared by DIBt



Description			Precast p	restressed	hollow core	elements
Base material			Precast		hollow core e 30/37	elements
Standard, approval				DIN EN 11	68: 2011-12	
Table C 13.24.2: Installation parameters Anchor size		≥50	Admissit	osition	SymCon	
		Fina ina T	25			10
Member thickness Drill hole diameter	d _u ≥	[mm]	25	30	35 0	40
Cutting diameter of drill bit	d₀ d .≤	[mm]			-	
utting diameter of drill bit $d_{cut} \le [mm]$ 10.45						

Cutting diameter of drill bit	d _{cut} ≤	[mm]	10.45
Depth of drill hole to deepest point	$h_1 \geq$	[mm]	80
Drill method		[-]	Hammer drilling
Overall plastic anchor embedment depth	h _{nom} =	[mm]	≥ 50 / ≤ 70
Diameter of clearance hole in the fixture	$d_{f} \leq$	[mm]	10.5

Table C 13.24.3: Characteristic resistance F_{Rk}^{1} in [kN] for single anchor

Anchor size				W-UR 10	SymCon	
Member thickness	$d_u \geq$	[mm]	25	30	35	40
Precast prestressed hollow core elements ≥ C30/37	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.0	2.0	3.0	4.0
Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.0	2.0	3.0	4.0
Partial safety factor	γ _{Mm} 2)	[-]		1	.8	

¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 3.1 (concrete). The specific conditions for the design method have to be considered according to ETAG 020 Annex C.

²⁾ In absence of other national regulations

³⁾ Maximum long term temperature

⁴⁾ Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Precast prestressed hollow core elements Brick data, installation parameters, characteristic resistance



Description			Thin concrete elements, weather resistant skins of external wall panels made of concrete
Base material			Thin concrete elements, Weather resistant skins of external wall panels made of concrete ≥ C16/20
du: Thickness of weather resistant thin concrete elements a1: Thickness of non-load-bearing a2: Tolerance adjustment of facad da: Thickness of fixture ld: Length of plastic sleeve	d a a a a a a a a a a a a a a a a a a a	+ max a₁ -	+ max a ₂
Anchor size	3		W-UR 10 SymCon
Member thickness	$d_u \ge$	[mm]	40
Drill hole diameter	d ₀	[mm]	10
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	10.45
Depth of drill hole to deepest point	h ₁ ≥	[mm]	80
Drill method	. –	[-]	Hammer drilling
Overall plastic anchor embedment depth	b	[]	

[mm]

[mm]

 $h_{nom} =$

 $d_{f} \leq$

Würth Plastic Anchor W-UR SymCon

Overall plastic anchor embedment depth

Diameter of clearance hole in the fixture

Performances

Thin concrete elements, weather resistant skins of external wall panels made of concrete Brick data, installation parameters

Annex C 32

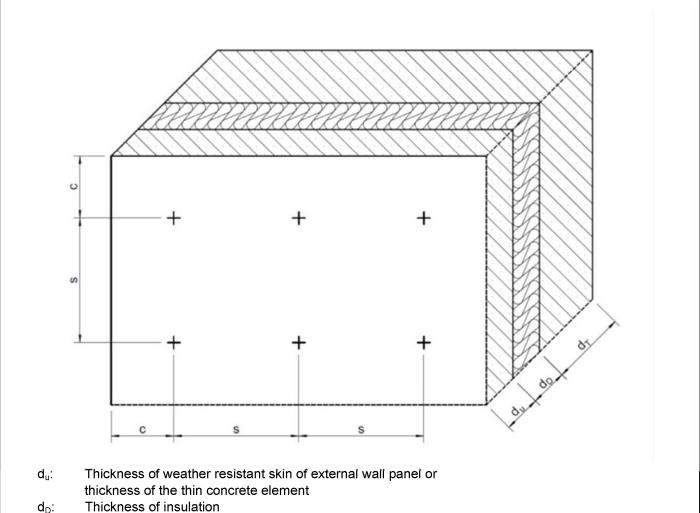
70

10.5

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English translation prepared by DIBt





- d_{T} : Thickness of member
- c: Edge distance
- s: Spacing

Table C 13.25.3: Characteristic resistance $F_{Rk}^{(1)}$ in [kN] for single anchor

Anchor size			W-UR 10 SymCon
Member thickness	d _u ≥	[mm]	40
Thin concrete elements, weather resistant skins of external wall	30°C ³⁾ / 50°C ⁴⁾	[kN]	1.5
panels made of concrete ≥ C16/20, Characteristic resistance F _{Rk}	50°C ³⁾ / 80°C ⁴⁾	[kN]	1.2
Partial safety factor	2) γMm	[-]	1.8

 ¹⁾ Characteristic resistance F_{Rk} for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for a group of two or four plastic anchors with a spacing equal or larger than the minimum spacing s_{min} according to Table B 4.1. The specific conditions for the design method have to be considered according to ETAG 020 Annex C.
 ²⁾ In absence of other national regulations.

- ²⁾ In absence of other national regulations
- ³⁾ Maximum long term temperature
- 4) Maximum short term temperature

Würth Plastic Anchor W-UR SymCon

Performances

Thin concrete elements, weather resistant skins of external wall panels made of concrete Characteristic resistance